Phase4 Commutator Rings
Each segment is 15 degrees.
Two segments left out to allow for brush clearance (brush is just over 1 segment wide).
Black boxes are air gaps.
N denotes centre of North face.

1. First pull for 60 degrees.
2. Cross the $N$ face and push for 60 degrees.
3. Pull for 60 degrees.
4. Cross the N face wall and push for 60 degrees.
